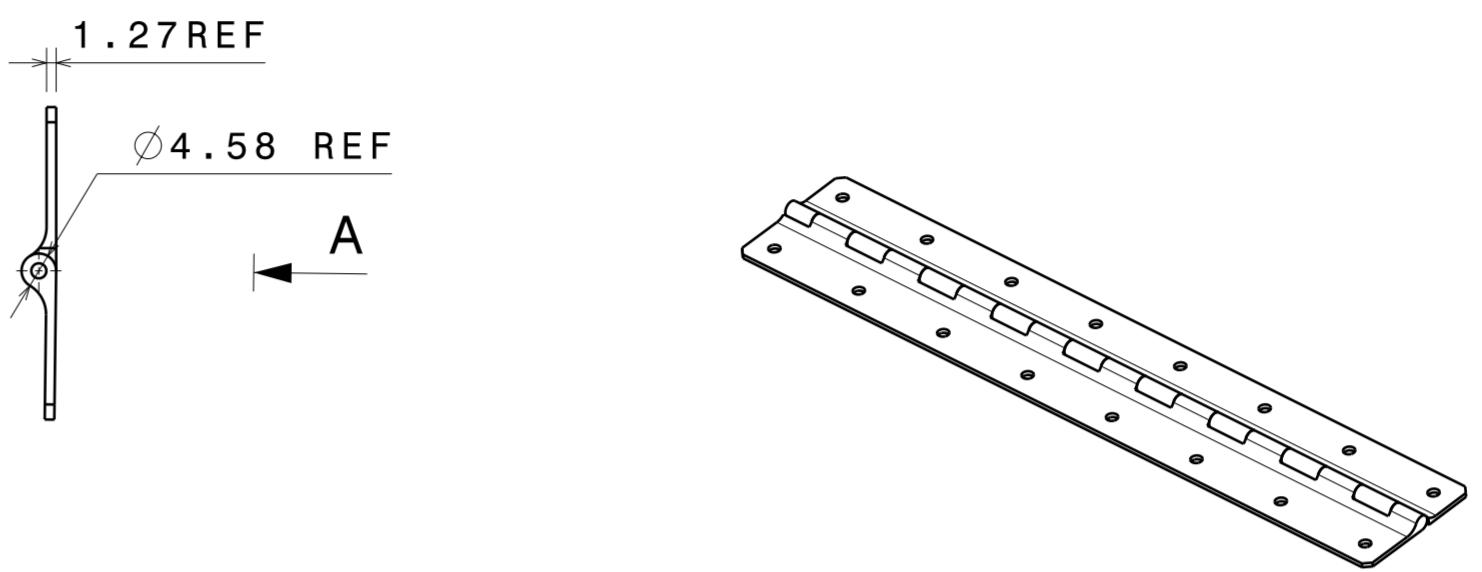
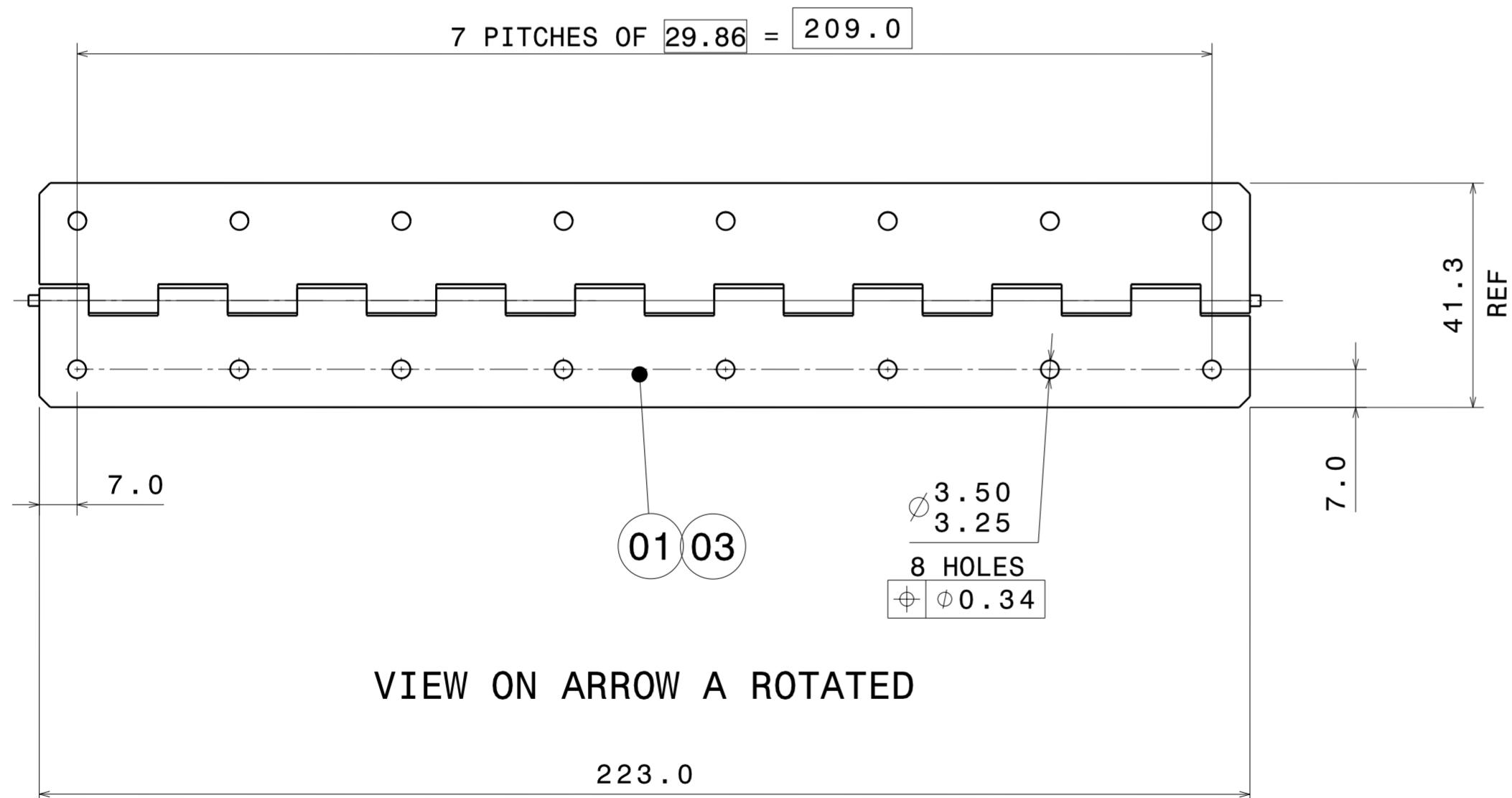


ZONE	ISS	DESCRIPTION	DATE	APPROVALS
D7 & E6	P2Y	CHANGED CENTRE PEEN TO SQUEEZE AT D7. REMOVED CUT OUT AT E6. ECR R42263 INCORPORATED.	16 APR 2015	MODIFIED: B MITCHEM
		CHANGE CODE: PI	26 AUG 2015	DRG CHCK: T CLARK
				PROJ ENG:
				MFG ENGR:
				TECH APRL:
				DSGN APRL:
				27 AUG 2015 DSGN APRL: A G BUTCHER



ISO VIEW



NOTES

- PRIOR TO ASSY REMOVE ALL BURRS AND SHARP EDGES OF REFS 01, 02, 03 & 04.
- PART MAY BE MANUFACTURED FROM SUITABLE M20001 HINGE MACHINED TO SUIT.
- FINISH:- PRIOR TO ASSY, SULPHURIC ANODISE REFS 1,2,3 & 4 TO DEF. STAN. 03-25.
PRIME REFS 1, 2, 3 & 4 USING REFS 06, 07 & 08.
- CUT HINGE PIN REF 05 TO SPECIFIED LENGTH AND BREAK CUT EDGES.

PART MARK
TO QD5016 (B) 1 & 4

REF	PART NUMBER	PER ASSY PORT	PER ASSY STBD	DESCRIPTION	MATERIAL/REMARKS
01	QB21934-ND	1	-	HINGE	MS20001-6 TYPE H
02	QB21935-ND	1	-	HINGE	MS20001-6 TYPE H
03	QB22008-ND	-	1	HINGE	MS20001-6 TYPE H
04	QB22032-ND	-	1	HINGE	MS20001-6 TYPE H
05	QB22049-ND	1		HINGE PIN	MS20253P2-600
06	QD3088-133	A/R		PRIMER	---
07	QD3088-134	A/R		CATALYST	---
08	QD3088-135	A/R		THINNERS	---

DRG NO QB22047/QB22048

ISS

A * A

F2Y

SH

A

D

C

B

D

C

B

A

A

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DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN
MILLIMETRES

TOLERANCES ARE:

DECIMALS ANGLES

X. ± 1.0 ± 0.5 DEG

.X. ± 0.5

.XX. ± 0.25

.XXX. ± -

SURFACE FINISH 3.2/

USED ON QB05043

CONTRACT NO

THIRD ANGLE
PROJECTION

DRG PER ASME
Y14.5M-1994
OR
BS 8888

APPROVALS

DATE

DRAWN BY S D CLARKE 26 SEP 2014

DRG CHCK T CLARK 26 SEP 2014

PROJ ENG

MFG ENGR

TECH APRL

DSGN APRL

DSGN APRL E C BULA 26 SEP 2014

CONTRACT NO

PALL Corporation

PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND

TITLE

ASSEMBLY HINGE

SIZE A2. CAGE CODE U0088 DRG NO QB22047/QB22048 ISS P2Y

SCALE 1:1 WEIGHT SHEET A OF A

QB22047 - PORT - AS DRAWN
QB22048 - STBD - OPP. HAND

8 7 6 5 4 3 2 1 CAD LOCATION UKEH_CATDRW-133866